

ТҮРЕ	Weight <i>lbs (Approx.)</i>	Acoustic Pressure LpA dB(A) 3 Ft.*	Max. Curre r 12 Volts	nt (Amps.)** 24 Volts	Q SAE O-Ring Boss
ULDC 003	11	68	9	3	1" (#16)
ULDC 004	13	63	7	4	1" (#16)
ULDC 007	20	71	13	6	1" (#16)
ULDC 011	26	75	20	12	1" (#16)
ULDC 016	33	75	20	12	1" (#16)
ULDC 020	40	82	20	10	1" (#16)
ULDC 023	55	75	20	12	1" (#16)
ULDC 033	66	75	20	12	11⁄4" (#20)

^{*} Noise level tolerance \pm 3 dB(A). ** ULDC-023 & ULDC-033 Cooler assemblies come with two fans each. The indicated max. current is for one fan only.

ТҮРЕ	A	В	С	D	E	F	G	Н	ı	J	K	L	M	Nø dia./oblong
ULDC 003	8.9	2.5	3.5	-	5.2	0.9	7.8	5.3	9.6	5.8	4.6	5.9	4.1	0.35 x 0.55
ULDC 004	10.0	3.5	3.5	-	6.0	0.9	9.0	5.3	10.5	5.8	5.2	6.0	4.3	0.35 x 0.55
ULDC 007	13.3	3.7	6.3	3.2	8.0	0.9	11.7	8.0	13.0	10.5	6.8	6.8	4.3	0.35
ULDC 011	15.6	3.4	9.0	3.2	8.0	0.9	14.3	14.2	15.7	4.0	7.9	8.5	4.9	0.35 x 1.1
ULDC 016	18.3	3.4	11.7	3.2	8.0	0.9	17.0	16.4	18.3	4.0	9.3	8.3	4.8	0.35 x 1.1
ULDC 020	20.1	3.0	13.8	2.8	8.0	0.9	18.7	18.5	20.1	4.0	10.1	8.3	4.9	0.35 x 0.55
ULDC 023	25.0	5.4	14.9	3.2	14.0	-	20.2	-	24.2	11.4	7.9/18.0	8.6	4.9	0.51
ULDC 033	26.7	3.4	19.1	3.2	14.0	1.0	24.5	-	25.0	11.4	7.9/18.0	10.1	6.5	0.51

All dimensions listed above are in inches.

Order Key for ULDC Oil Coolers All positions must be filled in when ordering.

EXAMPLE:	007	- A	- 000	- SA
Series	Model	Motor Type	Thermoswitch	• • • • • • • • • • • • • • • • • • • •
1	2	3	4	5
1. OIL COO	LER SERIES	WITH DC MOTOI	R; ULDC	
2 COOLER	SIZE/MODE			
		<u>-</u> 16, 020, 023, 03	3	
000,00	1, 001, 011, 0	10, 020, 020, 00	0	
3. MOTOR	VOLTAGE			
12 V				= A
24 V				= B
4. THERMO	DSWITCH			
No thern	noswitch			= 000
100 °F				= 100
120 °F				= 120
140 °F				= 140
160 °F				= 160
175 °F				= 175
195 °F			. 5	= 195
Not liste	d, consult Acc	cumulator and Co	ooler Division	= ZZZ
5. CORE B	VDA CC+			
No Bypa				= SW
,,		Bypass <i>(standard</i>	Lontion)	= SW = SA
		Bypass <i>(standard</i>	' '	= SA = SB
•	xternal Tube I		σραστή	= SG
	xternal Tube I	J1		= SH
	External Tube	, ·		= SJ
	External Ther	, i		= SM
	External Ther			= SN
	External Ther			= SP
	External Ther			= SQ
Full Flow	v External Byp	ass		= SF
			ss cores and other o mulator and Cooler	

Technical Specifications

FLUID COMBINATIONS	
Mineral oil	
Oil/water emulsion	
Water glycol	
Phosphate ester	
MATERIAL	
Cooler core	Aluminum
Fan blades/guard	Glass fiber reinforced polypropylene
Fan housing	Steel
Other parts	Steel
Surface treatment	Electrostatically powder-coated
COOLER CORE	
Maximum static working pr	·
Dynamic working pressure	200 psi*
Heat transfer tolerance	± 6 %
Maximum oil inlet temperat	
* Tested in accordance with ISC	0/DIS 10771-1
COOLING CAPACITY CURVES	
The cooling capacity curves	s in this catalogue are created using
oil type ISO VG 46 at 250 °F	F.
CONTACT PARKER FOR ADVICE	CE ON
Oil temperatures > 250 °F	
Oil viscosity > 100 cSt / 50	0 SSU
Aggressive environments	
Environments with heavy ai	irborne particulates
High-altitude locations	
-	



ULHC With Hydraulic Motor

For mobile and industrial use – maximum cooling capacity 215 HP



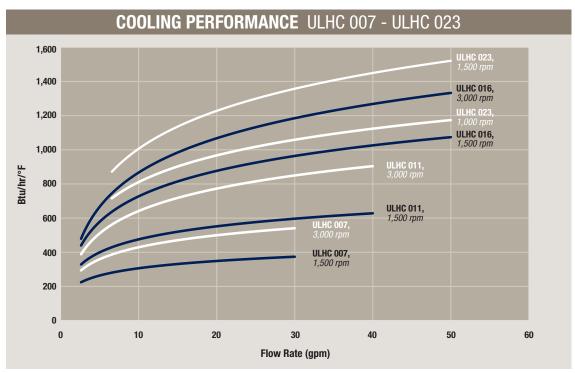
The ULHC oil cooler with hydraulic motor is optimized for use in the mobile and industrial sector. Together with a wide range of accessories, the ULHC cooler is suitable for installation in most applications and environments.

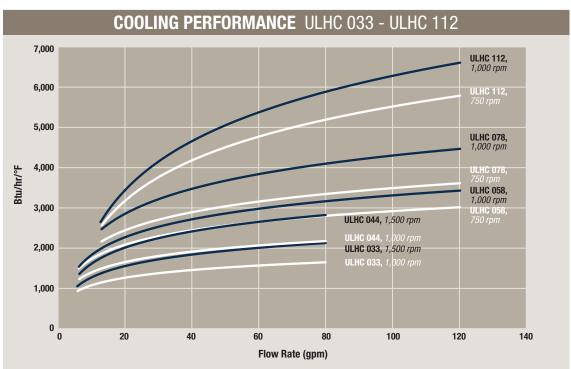
- Optimized design with right choice of materials and components ensures a reliable and long lasting cooler with low service and maintenance costs.
- Compact design resulting in lighter weight unit yet with higher cooling capacity and lower pressure drop.

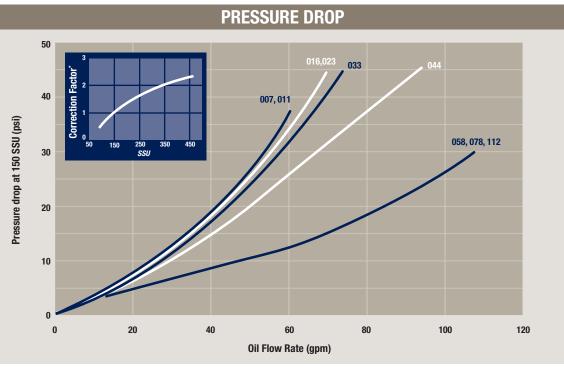
- Easy to maintain and easy to retrofit into many applications.
- Hydraulic motor with displacement from 8.4 cc/rev to 25.2 cc/rev.
- Collar bearing for fan motor on larger models provides longer operating life.
- Quiet fan design due to optimization of material and blade design.
- Cooler core with low pressure drop and high cooling capacity.

ULHC Cooling Performance

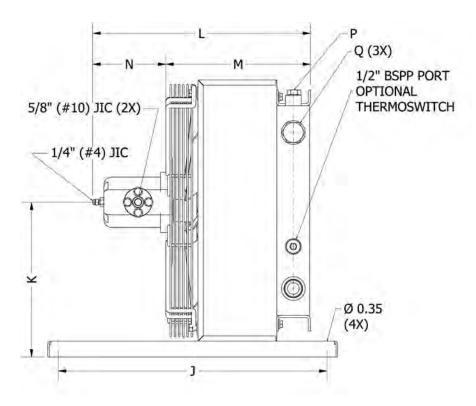
The cooling capacity curves are based on an ETD (Entering Temperature Difference) of 1 °F. For example, oil temperature of 140 °F and air temperature of 70 °F yields a temperature difference of 70 °F. Multiply the number from the cooling graphs corresponding to the specific flow rate by the ETD for the particular application to get the total heat duty.







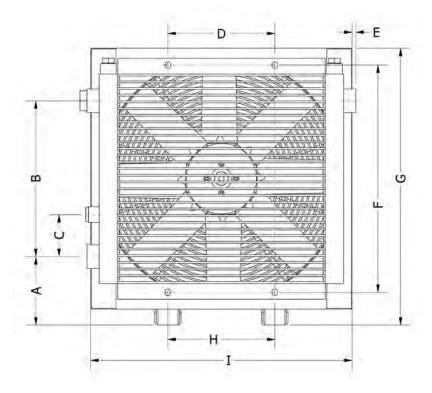
^{*} Pressure Drop Correction Factor for other viscosities.



ТҮРЕ	Fan Speed rpm	Fan Power HP	Weight Ibs. (Approx.)	Max Speed rpm	Acoustic Pressure Level LpA dB(A) 3 Ft*
ULHC 007	1,500	0.13	22	3,500	62
	3,000	0.87	22	3,500	79
ULHC 011	1,500	0.27	33	3,500	67
	3,000	2.01	33	3,500	82
ULHC 016	1,500	0.13	40	3,500	60
	3,000	0.47	40	3,500	70
ULHC 023	1,000	0.20	66	2,840	64
	1,500	0.67	66	2,840	76
ULHC 033	1,000	0.87	88	2,350	75
	1,500	2.68	88	2,350	85
ULHC 044	1,000	0.94	123	2,350	77
	1,500	2.68	123	2,350	86
ULHC 058	750	1.01	170	1,850	75
	1,000	2.41	170	1,850	83
ULHC 078	750	0.94	245	1,690	81
	1,000	2.15	245	1,690	88
ULHC 112	750	2.28	276	1,440	86
	1,000	5.36	276	1,440	92

^{*} Noise level tolerance \pm 3 dB(A).

MOTOR	Displacement cm³/r	N ULHC 007 - ULHC 023	N ULHC 033 - ULHC 112	Max. Working Pressure psi
Α	8.4	4.5	6.1	3,000
В	10.8	4.8	6.3	3,000
С	14.4	4.9	6.6	3,000
D	16.8	5.0	6.7	3,000
E	19.2	5.2	6.9	3,000
F	25.2	5.6	7.4	2,330



TYPE	A	В	C	D	E	F	G	Н	I	J	K
ULHC 007	5.2	6.3	3.2	8.0	0.2	11.7	15.6	8.0	14.4	20.1	7.8
ULHC 011	5.4	9.0	3.2	8.0	0.1	14.3	18.5	8.0	17.3	20.1	9.2
ULHC 016	5.1	11.7	3.2	8.0	0.3	17.0	20.7	8.0	19.5	20.1	11.6
ULHC 023	5.2	14.9	3.2	14.0	0.2	20.2	24.0	14.0	22.8	20.1	12.0
ULHC 033	5.2	19.1	3.2	14.0	-	24.5	28.4	14.0	27.2	20.1	14.2
ULHC 044	4.6	26.1	3.2	14.0	-	31.5	34.1	14.0	27.2	20.1	17.0
ULHC 058	5.2	26.1	3.2	20.0	-	31.5	35.4	20.0	34.2	20.1	17.6
ULHC 078	5.2	32.3	3.9	26.8	-	38.9	41.4	20.4	40.2	24.0	20.7
ULHC 112	5.1	38.8	3.9	31.1	0.2	45.4	47.8	23.6	46.7	24.0	23.9

All dimensions listed above are in inches.

ТҮРЕ	L (Max)	М	P SAE 0-ring	Q SAE O-ring Boss	Motor Selection
ULHC 007	14.4	8.9	1/2" (#8)	1" (#16)	A - F
ULHC 011	15.3	9.8	1/2" (#8)	1" (#16)	A - F
ULHC 016	16.3	10.8	1/2" (#8)	1" (#16)	A - F
ULHC 023	16.6	11.1	1/2" (#8)	1" (#16)	A - F
ULHC 033	19.7	12.5	1/2" (#8)	1¼" (#20)	A - F
ULHC 044	20.7	13.5	1/2" (#8)	1¼" (#20)	A - F
ULHC 058	22.4	15.3	3/4" (#12)	1½" (#24)	A - F
ULHC 078	21.4	16.3	34" (#12)	1½" (#24)	B - F
ULHC 112	24.4	17.2	34" (#12)	1½" (#24)	D - F

Order Key for ULHC Oil Coolers

All positions must be filled in when ordering.

EXAMPL	E:							
ULHC	- 007	- A	- 120	- SA				
Series	Model	Hydraulic motor displacement	Thermoswitch	Core Bypass				
1	2	3	4	5				
1. OIL CO	OOLER SERIES	WITH HYDRAULIO	C MOTOR; ULHC					
2. COOLI	ER SIZE/MODE	L						
007, 0	11, 016, 023, 0	033, 044, 058, 078	3 and 112.					
3. HYDR	AULIC MOTOR	, DISPLACEMENT						
	draulic motor			=W				
Displa	cement 8.4 cm	³/rev.		= A				
Displa	cement 10.8 ci	m³/rev.		= B				
Displa	cement 14.4 ci	m³/rev.		= C				
Displa	cement 16.8 c	m³/rev.		= D				
Displa	cement 19.2 ci	m³/rev.		= E				
Displa	cement 25.2 ci	m³/rev.		= F				
Not lis	ted, consult Ac	cumulator and Coo	ler Division	= Z				
4. THERI	MO CONTACT							
No the	rmoswitch			= 000				
100 °F	=			= 100				
120 °F				= 120				
140 °F	=			= 140				
160 °F	=			= 160				
175 °F	=			= 175				
195 °F	=			= 195				
Not lis	ted, consult Ac	cumulator and Coo	ler Division	= ZZZ				
5. CORE	BYPASS*							
No By	oass			= SW				
20 psi	External Hose	Bypass (standard	option)	= SA				
65 psi	External Hose	Bypass (standard	option)	= SB				
30 psi	External Tube	Bypass	•	= SG				
	External Tube			= SH				
120 ps	si External Tube	Bypass		= SJ				
120 °F	External Ther	mo-Bypass		= SM				
140 °F	140 °F External Thermo-Bypass = SN							

Technical Specifications

FLUID COMBINATIONS	
Mineral oil	
Oil/water emulsion	
Water glycol	
Phosphate ester	
MATERIAL	
Cooler core	Aluminum
Fan blades/Housing	Glass fiber reinforced polypropylene/ Aluminum
Fan housing	Steel
Fan guard	Steel
Other parts	Steel
Surface treatment	Electrostatically powder-coated
COOLER CORE	999
Maximum static operating	
Dynamic operating pressur	•
Heat transfer tolerance	± 6 %
Maximum oil inlet temperat	
* Tested in accordance with ISO/DI	IS 10771-1
COOLING CAPACITY CURVES	
The cooling capacity curves	s in this catalog are being created
using oil type ISO VG 46 at	140 °F.
CONTACT PARKER FOR ADVI	CE ON
Oil temperatures > 250 °F	
Oil viscosity > 100 cSt / 50	0 SSU
Aggressive environments	
Environments with heavy a	irborne particulates
High-altitude locations	



The information in this brochure is subject to change without prior notice.

*The standard cores are single pass. Two pass cores and other options available upon request, please consult Accumulator and Cooler Division.

160 °F External Thermo-Bypass 195 °F External Thermo-Bypass

Full Flow External Bypass

= SQ

= SF

OAW Water Oil Cooler

For mobile and industrial use



The OAW oil cooler is optimized for use in mobile and industrial sectors. Together with a wide range of accessories, the OAW cooler is suitable for installation in most applications and environments.

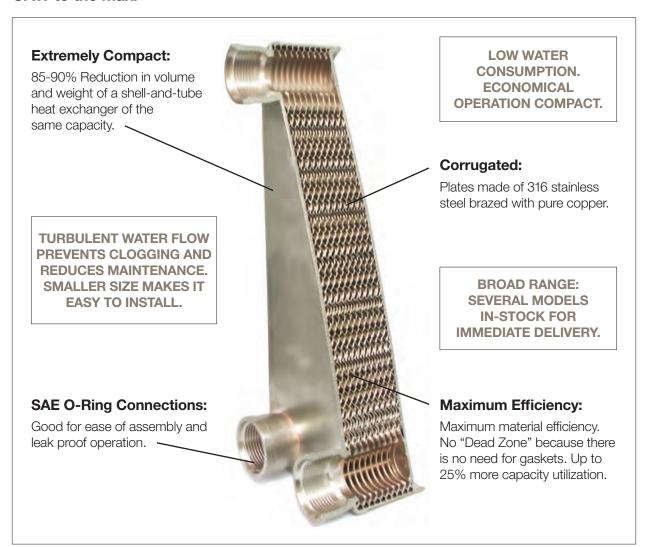
- Optimized design and the right choice of materials and components ensure reliable and long-lasting cooling with low service and maintenance costs.
- Compact design for easy installation.

- Turbulent water flow prevents clogging and reduces maintenance.
- Low water consumption for economical operation.
- SAE O-ring connections for ease of assembly and leak-proof operation.
- Maximum material efficiency with no "Dead Zone."

General

Our OAW coolers are designed for a maximum working pressure of 450 psi. The most standard application for the OAW cooler involves a cold water circuit and a hot oil circuit. Fluids are not limited to oil and water however; see the Fluid Compatibility section in the OAW product literature for more information. Inlets and outlets are clearly identified by the Accumulator and Cooler Division sticker affixed to the front of the unit. When in doubt, pour a liquid in one of the connections and note which connection it comes out of. This will be the inlet and outlet for one circuit (either oil or water). The other inlet should be located on the diagonal from the first inlet. Maximum cooling efficiency is achieved by cross flowing through the plates, the oil inlet and water inlet being located on a diagonal.

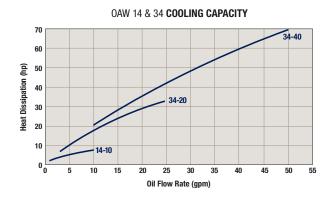
OAW to the max.



OAW 14 & OAW 34

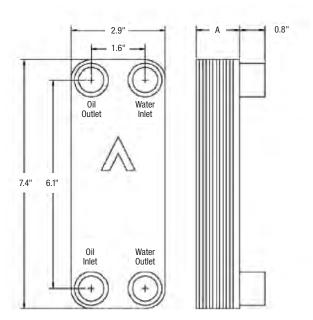
MODEL	Cooling Capacity (*hp)	Connection	A (inches)	Weight (lbs.)	Volume (in³)
0AW 14-10-SG	2-7	5/8" SAE 0-ring	1.4	1.4	15
0AW 34-20	6-33	1" SAE 0-ring	2.3	9	74
OAW 34-40	20-69	1" SAE 0-ring	4.1	15	149

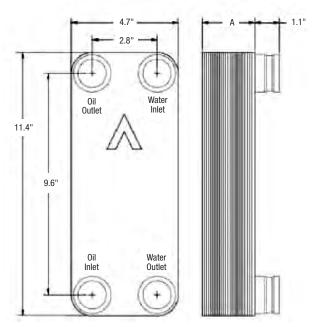
 * Cooling capacity is calculated with the following conditions. For other flow conditions, type of fluids or temperatures, please see page 35 or consult Accumulator and Cooler Division. Oil type - ISO VG 32 - Oil/water flow ratio - 2:1 - Oil inlet temperature - 140°F - Water inlet temperature - 80°F



OAW 14 & 34 PRESSURE DROP

30
25
20
14-10
34-20
34-40
5
00
5
10
15
20
25
30
35
40
45
50
55
Oil Flow Rate (gpm)

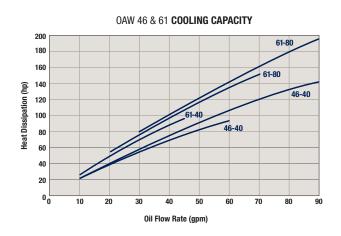




OAW 46 & OAW 61

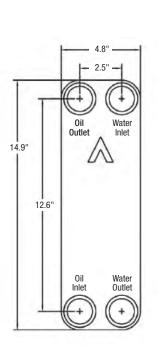
MODEL	Cooling Capacity (*hp)	Connection	A (inches)	Weight (lbs.)	Volume (in³)
OAW 46-40	21-94	11/4" SAE 0-ring	3.9	13	200
0AW 46-60	23-142	11/4" SAE 0-ring	5.7	18	300
OAW 61-40	27-98	11/4" SAE 0-ring	3.9	19	271
0AW 61-60	53-152	11/4" SAE 0-ring	5.7	27	406
OAW 61-80	79-198	11/4" SAE 0-ring	7.4	34	542

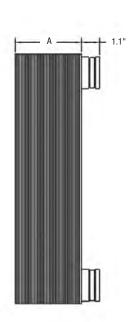
^{*}Cooling capacity is calculated with the following conditions. For other flow conditions, type of fluids or temperatures, please see page 35 or consult Accumulator and Cooler Division. Oil type - ISO VG 32 - Oil/water flow ratio - 2:1 - Oil inlet temperature - 140°F - Water inlet temperature - 80°F

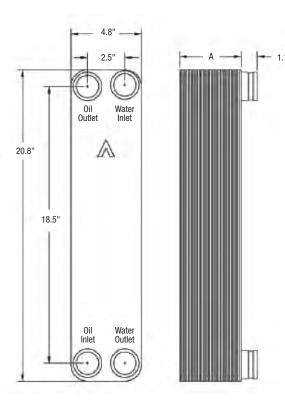


OAW 46 & 61 PRESSURE DROP

35
30
61-40
46-60
61-80
61-80
0
0
0
20
40
60
80
100
120
Oil Flow Rate (gpm)



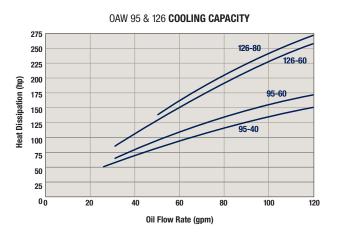


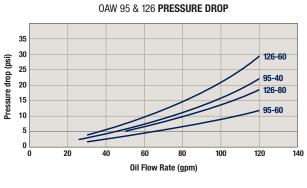


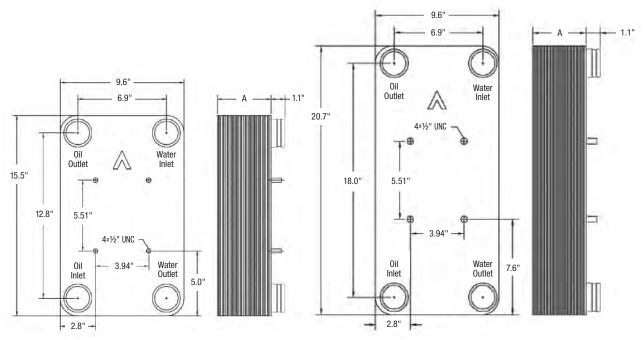
OAW 95 & OAW 126

MODEL	Cooling Capacity (*hp)	Connection	A (inches)	Weight (lbs.)	Volume (in³)
OAW 95-40	50-150	1½" SAE 0-ring	4.1	44	427
OAW 95-60	63-171	1½" SAE 0-ring	6.0	59	641
OAW 126-60	84-259	1½" SAE 0-ring	6.1	79	856
OAW 126-80	138-274	1½" SAE 0-ring	7.9	97	1142

^{*}Cooling capacity is calculated with the following conditions. For other flow conditions, type of fluids or temperatures, please see page 35 or consult Accumulator and Cooler Division. Oil type – ISO VG 32 – Oil/water flow ratio – 2:1 – Oil inlet temperature – $140^{\circ}F$ – Water inlet temperature – $80^{\circ}F$





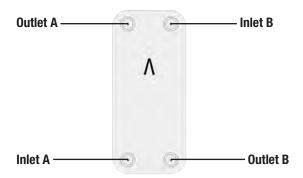


Installation

Installation Instructions for OAW Coolers

The OAW coolers are designed for a maximum working pressure of 450 psi. The most standard application for the OAW cooler involves a cold water circuit and a hot oil circuit. Fluids are not limited to oil and water however; for other types of fluid, please contact the factory.

Inlets and outlets are clearly identified by the Accumulator and Cooler Division sticker affixed to the front of the unit. When in doubt, pour a liquid in one of the connections and note which connection it comes out of. This will be the inlet and outlet for one circuit (either oil or water). The other inlet should be located on the diagonal from the first inlet.



Maximum cooling efficiency is achieved by cross flowing through the plates, the oil inlet and water inlet being located on a diagonal. Failure to have the cooler attached in this manner will lead to a decrease in efficiency.

The cooler may be mounted in any position. However, requirements for draining the circuits should be taken into consideration.

The OAW coolers must not be installed into a rigid frame. Use the Accumulator and Cooler Division purpose-made brackets (or "Armaflex" equivalent) to provide a "soft, elastic installation." The OAW 95 and 126 series coolers come equipped with stud bolts to assist in mounting. However, these bolts alone should not be used to suspend the cooler. All tubing should be done in such a way as to minimize vibrations to the cooler. When installed on a return line, the cooler should be connected using flexible hoses.

When to Clean

Fouling occurs mainly on the water side of the cooler. Fouling can be detected by monitoring the inlet and outlet temperatures and/or the pressure drop across the cooler. Fouling will result in decreased heat transfer, producing temperature differences lower than specified.

Fouling also restricts the passages and thus causes an increase in velocity. This will produce an increase in the pressure drop across the cooler. When either the temperature difference or the pressure drop is significantly different from specified values, cleaning should be performed.

Methods of Cleaning

If cleaning the cooler is required, backflushing with water will remove most of the soft deposits. If fouling appears in the form of hard deposits, circulate a weak acid through the cooler in reverse direction to normal water flow. Use 5% phosphoric acid for infrequent cleanings. For more frequent cleaning, use 5% oxalic acid or similar weak organic acid. Afterwards flush with a large quantity of water to remove all acid from the cooler before starting up the system again. Never wait until the cooler is completely clogged before cleaning!

Filters or Strainers

When there are particles in the fluid that could clog the cooler, filters or strainers should be used. Particles up to 1mm diameter will not cause any problems.

Fluid Compatibility

On the oil side, most synthetic and petroleum based fluids may be used. For aggressive oils, please contact Accumulator and Cooler Division for compatibility. On the water side, de-mineralized and untreated water may be used without concern. When water is chemically treated please contact Accumulator and Cooler Division for suitability. Sea water cannot be used in OAW coolers. For sea water applications, please contact Accumulator and Cooler Division on information on titanium coolers. Do not use ammonia in the OAW coolers.

Correction Factors for Other Oil Types, Temperatures and Flow Rates

All of the cooling curves are based on very specific conditions. These include using an ISO VG 32 oil, having an oil/water ratio of 2:1, and having an oil/water inlet difference of 60 °F. For other conditions, the following correction factors should be used.

Correction Factors for Other Oil Types

Cooling Capacity: Multiply the requested cooling capacity with the correction factor Kv.

Oil Pressure Drop: Multiply the pressure drop with the correction factor Kp.

Viscocity Class	Cooling Capacity Factor, Kv	Pressure Drop Factor, Kp	
ISO VG 22	0.95	0.9	
ISO VG 32	1.0	1.0	
ISO VG 46	1.05	1.3	
ISO VG 68	1.2	1.7	
ISO VG 100	1.35	2.2	
ISO VG 150	1.6	3.0	
ISO VG 220	1.9	4.3	

Table 1

Correction Factors for Other Inlet Temperature Differences

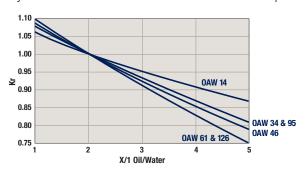
Cooling Capacity: For inlet temperature differences other than 60 °F, multiply the requested cooling capacity by the correction factor Kt.

ETD	30	40	50	60	70
Kt	1.87	1.43	1.17	1.0	0.88

Table 2

Correction Curves for Other Oil/Water Flow Ratios

Cooling Capacity: For all other oil/water flow ratios other than 2:1, divide the requested cooling capacity by the factor Kr obtained from the curves in *Graph 3*.



Graph 3

Sizing Example

Conditions:		
Oil type:		ISO VG 68
Oil Flow:		40 gpm
Desired cooling capacity	Qr	40 hp
Oil temperature in	To	140 °F
Water temperature in	Tw	100 °F
Available water flow		10 gpm
Maximum Pressure Drop		30 psi

$$ETD = To - Tw = 140^{\circ}F - 100^{\circ}F = 40^{\circ}F$$

The design cooling capacity (Qd) is the cooling capacity used when selecting a suitable cooler. Qd is calculated by multiplying Qr by the factors Kv and Kt (found in *Tables 1 and 2* respectively) and then dividing by the Kr factor found from *Graph 3*.

Qd =
$$\frac{\text{Qr x Kv x Kt}}{\text{Kr}} = \frac{40 \text{ hp x } 1.2 \text{ x } 1.43}{0.82} = 83 \text{ hp}$$

According to the cooling capacity curves on page 32, the minimum size cooler for these conditions is an OAW 61-40.

The oil pressure drop can be found from the pressure drop curve. It should be multiplied by the Pressure Drop Factor, Kp from *Table 1*.

DPoil = p x Kp = 23 psi x
$$1.7 = 39.1$$
 psi.

In this case the pressure drop exceeds the maximum allowable. The next size cooler would be an: OAW 61-60

The pressure drop for this cooler would be:

DPoil = p x Kp = 12 psi x
$$1.7 = 20.4$$
 psi.

Therefore the correct size cooler would be the OAW 61-60.

For assistance with calculations, please contact Accumulator and Cooler Division.

Notes

Take the next step

Choose the right accessories

Supplementing a hydraulic system with a cooler and proper accessories or an accumulator gives you increased system up time and a longer expected life as well as lower service and repair costs. All applications and operating environments are unique. A well-planned choice of the following accessories can thus further improve your hydraulic system. Please contact Accumulator and Cooler Division for guidance and information.



Pressure-controlled bypass valve Integrated

Allows the oil to bypass the cooler core if the pressure drop is too high. Reduces the risk of the cooler bursting, e.g. in connection with cold starts and temporary peaks in pressure or flow. Available for single-pass or two-pass core design.



Smart DC Drive speed regulation

For cost-efficient operation and better environmental consideration through speed regulated fan control – the higher the temperature, the higher the fan speed.



Temperature-controlled bypass valve Integrated

Same function as the pressurecontrolled by-pass valve, but with a temperature-controlled opening pressure – the hotter the oil, the higher the opening pressure. Available for single-pass or two-pass core design.



Stone guard/Dust guard

Protects components and systems from tough conditions.



Thermo contact

Sensor with fixed set point for temperature warnings and cost efficient operation with automatic switching on and off of the fan motor thereby reducing the energy usage.



Temperature-controlled 3-way valve *External*

Same function as the temperature-controlled bypass valve, but positioned externally.

Note: Must be ordered separately.



Lifting eyes

For simple installation and relocation.





Professional competence, as well as advanced technology and extensive knowledge from the industry, allow us to provide many cooler combinations, which meet your unique needs.

Cooling Modules/ Combination Cooler

Providing optimal solutions

A close collaboration between our application engineers, designers and you as the customer during the whole project will result in a high-quality product. The final product will be a tailor-made cooler, which always meets your unique needs.

Extensive choices

Long-term experience from the mobile field has provided us with a unique ability to deliver the ideal combination cooler solution. Depending on the conditions, the cooler fan can be operated by the diesel engine on the machine or by a hydraulic motor or a DC motor. We can also supply many different cooler combination options. A frequent combination is the "side-by-side"-cooler, where the coolers are placed side-by-side, no matter the media, such as a water cooler, an oil cooler and an intercooler. Another solution is

the "sandwich"-cooler, where the coolers are placed in front of each other. The solution could also be a combination of these two. No matter which combination will be used, the pressure drop and the heat dissipation across the core will always be optimal.

Parker's Motion & Control Product Groups

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 1 800 C-Parker (1 800 272 7537)



Aerospace

Key Markets

Aftermarket services Commercial transports General & business aviation Helicopters Launch vehicles Military aircraft Power generation Regional transports Unmanned aerial vehicles

Kev Products

Control systems & actuation products Engine systems Fluid conveyance systems & components Fluid metering, delivery & atomization devices Fuel systems & components Fuel tank inerting systems Hydraulic systems & components Thermal management Wheels & brakes



Automation

Key Markets

Renewable energy Conveyor & material handling Factory automation Food & beverage Life sciences & medical Machine tools Packaging machinery Plastics machinery Primary metals Safety & security Semiconductor & electronics

Transportation & automotive

Key Products

AC/DC drives & systems Air preparation Electric actuators, gantry robots & slides Human machine interfaces Manifolds Miniature fluidics & grippers Pneumatic valves & controls Rotary actuators Stepper motors, servo motors, drives & controls Structural extrusions Vacuum generators, cups



Climate & Industrial Controls

Key Markets

Agriculture Air conditionina Construction Machinery Food & beverage Industrial machinery Life sciences Oil & gas Power Generation Process Refrigeration Transportation

Key Products

Accumulators Advanced actuators CO, controls Electronic controllers Filter driers Hand shut-off valves Heat exchangers Hose & fittings Pressure regulating valves Refrigerant distributors Safety relief valves Solenoid valves Thermal management systems Thermostatic expansion valves



Filtration

Key Markets

Food & beverage Industrial plant & equipment Life sciences Marine Mobile equipment Oil & gas Power generation Process Transportation Water Purification

Key Products

Analytical gas generators Compressed air filters & dryers Engine air, coolant, fuel & oil filtration systems Fluid condition monitoring systems Hydraulic & lubrication filters Hydrogen, nitrogen & zero air generators Instrumentation filters Membrane & fiber filters Microfiltration Sterile air filtration Water desalination & purification filters & systems



Fluid Connectors

Aerial lift

Agriculture Bulk chemical handling Construction machinery Food & beverage Fuel & gas delivery Industrial machiner Life sciences Mining Mobile Oil & gas Renewable energy Transportation

Key Products Check valves

Connectors for low pressure fluid conveyance Deep sea umbilicals Diagnostic equipment Industrial hose Mooring systems & PTFE hose & tubing Quick couplings Rubber & thermoplastic hose Tube fittings & adapters Tubing & plastic fittings



Hydraulics

Key Markets

Aerial lift Agriculture Alternative energy Construction machinery Forestry Industrial machinery Machine tools Marine Material handling Mining Oil & gas Power generation Refuse vehicles Renewable energy Truck hydraulics Turf equipment

Key Products

Accumulators Cartridge valves Electrohydraulic actuators Human machine interfaces Hybrid drives Hydraulic cylinders Hydraulic motors & numps Hydraulic systems Hydraulic valves & controls Hydrostatic steering Integrated hydraulic circuits Power take-offs Power units Rotary actuators



Instrumentation

Key Markets

Alternative fuels Biopharmaceuticals Food & beverage Marine & shipbuilding Medical & dental Microelectronics Nuclear Power Offshore oil exploration Oil & gas Pharmaceuticals Power generation Pulp & paper Steel Water/wastewater

Key Products Analytical Instruments Analytical sample conditioning products & systems Chemical injection fittings & valves Fluoropolymer chemical delivery fittings, valves & pumps High purity gas delivery fittings, valves, regulators & digital flow controllers Industrial mass flow meters/ controllers Permanent no-weld tube fittings Precision industrial regulators & flow controllers Process control double block & bleeds Process control fittings, valves,



Seal

Key Markets

Aerospace Chemical processing Consumer Fluid power General industrial Information technology Life sciences Microelectronics Military Oil & gas Power generation Renewable energy Telecommunications Transportation

Key Products Dynamic seals

Elastomeric o-rings Electro-medical instrument design & assembly EMI shielding Extruded & precision-cut, fabricated elastomeric seals High temperature metal seals Homogeneous & inserted elastomeric shapes Medical device fabrication & assembly Metal & plastic retained composite seals Shielded optical windows Silicone tubing & extrusions Vibration dampening



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